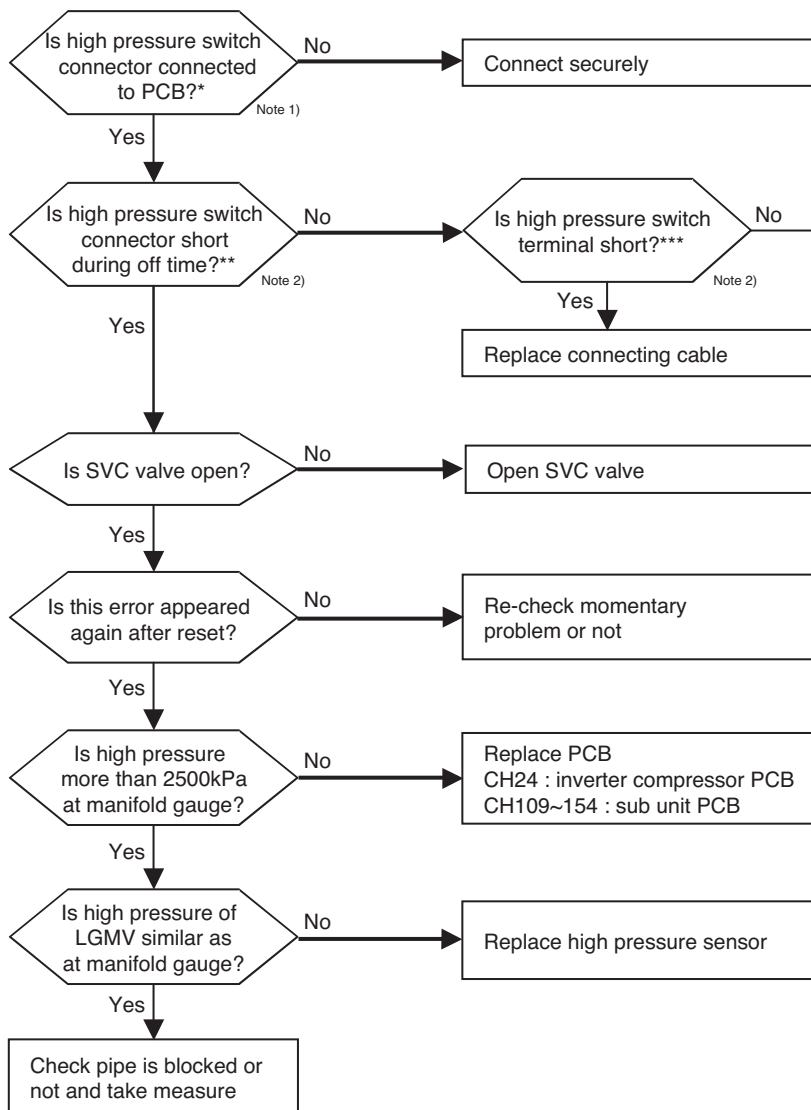


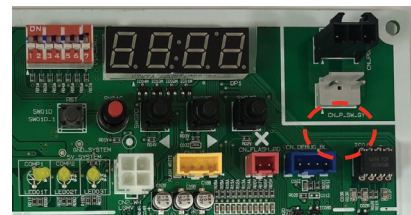
| Error No.                                              | Error Type                                                 | Error Point                                                    | Main Reasons                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
|--------------------------------------------------------|------------------------------------------------------------|----------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 24*<br>Master<br>241<br>Slave1<br>242<br>Slave2<br>243 | Excessive rise of discharge pressure in outdoor compressor | Compressor off due to the high pressure switch in outdoor unit | 1. Defective high pressure switch<br>2. Defective fan of indoor unit or outdoor unit<br>3. Check valve of compressor clogged<br>4. Pipe distortion due to the pipe damage<br>5. Refrigerant overcharge<br>6. Defective EEV at the indoor or outdoor unit.<br>7. Covering or clogging(Outdoor covering during the cooling mode /Indoor unit filter clogging during the heating mode)<br>8. SVC valve clogging<br>9. Defective outdoor PCB<br>10. Defective active path valve |

### ■ Error diagnosis and countermeasure flow chart

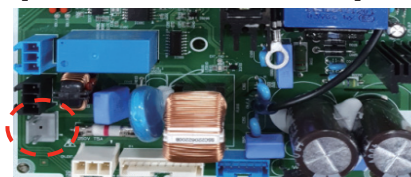


Note 1) High pressure switch connector on Main PCB

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Note 2) Check short with high pressure switch connector

