

Self-diagnosis function

Error No.	Error Type	Error Point	Main Reasons
207C#HR	Communication error between Main,Sub1, Sub2 Main PCB of HR Unit	When fail to communication between Main,Sub1, Sub2 PCB of HR Unit	1. Wiring defect between Main and Main,Sub1, Sub2 PCB of HR Unit. 2. Defect of the Main PCB of HR Unit.

■ Error diagnosis and countermeasure flow chart

- 1) Check if DIP switch No.5 of SW02E on Main,Sub1, Sub2 PCB is ON.
- 2) Check the communication connection between Main,Sub1, Sub2 PCB of HR Unit even after check No.1 process.
- 3) Replace Main PCB of HR Unit even after check No.2 process.