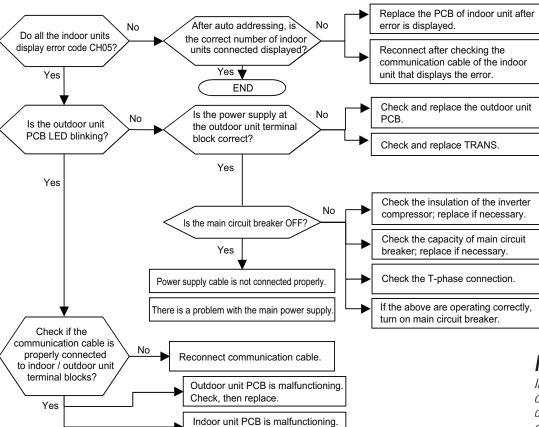
## **ERROR CODES**

MULTI V. 5

Error No. 05

**AWARNING** Please refer to the Safety Precautions on pages 4-7 for more detail to prevent injury or death regarding the operation and service troubleshooting of the Multi V product.

Error No.	Description	Details	Causes
05	error between out-	Indoor unit PCB is not receiving communications signal from outdoor unit PCB for more than 5 minutes. Check indoor unit PCB for issues.	<ol> <li>Auto addressing has not been performed properly.</li> <li>Communication cable is not connected.</li> <li>Communication cable is short circuiting.</li> <li>Indoor unit communication circuit error.</li> <li>Outdoor unit communication circuit error.</li> <li>Not enough physical distance between power wiring and communication cables.</li> <li>T-phase line disconnection.</li> </ol>

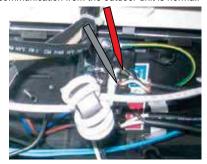


Check, then replace.

Communication from the indoor unit is normal if voltage fluctuation (-9V  $\sim$  +9V) exists (when checking DC voltage of the communication terminal between the indoor and outdoor units).



If the DC voltage between communication terminal A, B of indoor unit fluctuates within -9V ~ +9V, then the communication from the outdoor unit is normal.



## Note:

Images here are representative of system components. Actual component appearance depends on model and system type.

## Note:

See also Error Code No. 237: RS-485 Communication Error Between Indoor Unit and Outdoor Unit, and Error Code No. 238: Outdoor Unit PCB Communication Error Between Indoor Unit and Outdoor Unit.

