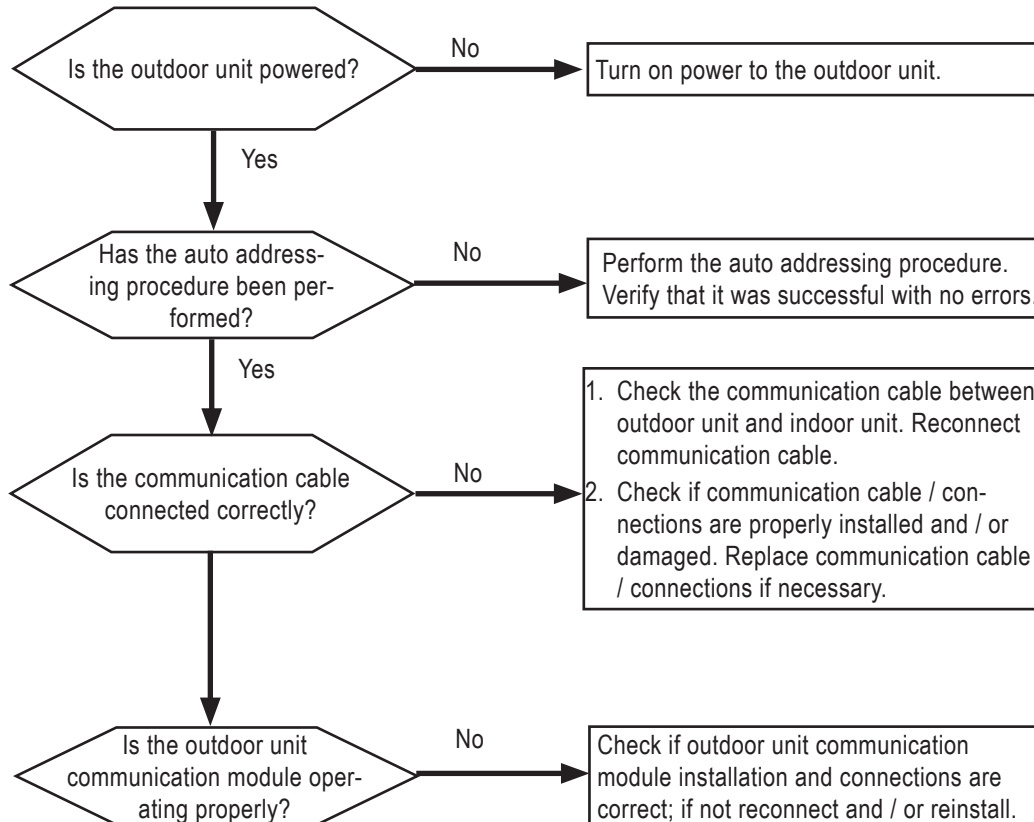


# ERROR CODES

## Error No. 237

**⚠ WARNING** Please refer to the Safety Precautions on pages 4-7 for more detail to prevent injury or death regarding the operation and service troubleshooting of the Multi V product.

| Error No. | Description                                                       | Details                                                                                                                                                      | Causes                                                                                                                                                                                                                           |
|-----------|-------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 237       | Communication error between outdoor unit PCB and indoor unit PCB. | Indoor unit communications PCB is not receiving signal from outdoor unit communications PCB for more than 3 minutes. Check RS-485 communications for issues. | <ol style="list-style-type: none"> <li>1. Check if the outdoor unit has been powered and if auto addressing has occurred.</li> <li>2. Check communication cable.</li> <li>3. Check outdoor unit communication module.</li> </ol> |



### Note:

See also Error Code No. 05: Indoor Unit PCB Communication Error between Outdoor Unit and Indoor Unit, and Error Code No. 238: Outdoor Unit PCB Communication Error Between Indoor Unit and Outdoor Unit.